



## Garlock 706

### MATERIAL PROPERTIES\*

<b>Color:</b>	White
<b>Composition:</b>	Inorganic fibers with a nitrile binder
<b>Fluid Services<sup>1</sup>:</b>	Saturated and superheated steam <sup>3</sup>
<b>Temperature<sup>2</sup>, °F (°C)</b>	
Minimum:	-100 (-73)
Continuous Max:	+750 (+399)
Maximum:	+1000 (+538)
<b>Pressure<sup>2</sup>, Maximum, psig (bar):</b>	1500 (104)
<b>P x T (max.)<sup>2</sup>, psig x °F (bar x °C)</b>	
1/32 and 1/16":	700,000 (25,000)
1/8":	500,000 (18,500)
<b>Meets Specification:</b>	ABS (American Bureau of Shipping) and Fire Safe

### PHYSICAL PROPERTIES\*

<b>ASTM F36</b>	<b>Compressibility, range, %:</b>	7-17
<b>ASTM F36</b>	<b>Recovery, %:</b>	50
<b>ASTM F38</b>	<b>Creep Relaxation, %:</b>	18
<b>ASTM F152</b>	<b>Tensile, Across Grain, psi (N/mm<sup>2</sup>):</b>	1400 (9)
<b>ASTM F1315</b>	<b>Density, lbs./ft.<sup>3</sup> (grams/cm<sup>3</sup>):</b>	105 (1.68)
<b>ASTM F433</b>	<b>Thermal Conductivity (K), W/m<sup>2</sup>K (Btu.in./hr.ft.<sup>2</sup>.°F):</b>	0.29-0.38 (2.00-2.65)
<b>ASTM D149</b>	<b>Dielectric Properties, range, volts/mil.</b>	
	Sample conditioning	1/16"      1/8"
	3 hours at 250°F:	133      142
	96 hours at 100% Relative Humidity:	25      25
<b>ASTM F586</b>	<b>Design Factors</b>	1/16"      1/8"
	"m" factor:	11.4 <sup>(4)</sup> 22 <sup>(4)</sup>
	"y" factor, psi (N/mm <sup>2</sup> ):	4800 (33.1)      6500 (44.8)
<b>ROTT</b>	<b>Gasket Constants, 1/16":</b>	Gb=2,455      a=0.267      Gs=0.622
<b>ASTM F104</b>	<b>Line Call Out:</b>	F712102A9B3E34K5L501M9 <sup>(5)</sup>

### SEALING CHARACTERISTICS\*

	<b>ASTM F37B Fuel A</b>	<b>ASTM F37B Nitrogen</b>
<b>Gasket Load, psi (N/mm<sup>2</sup>):</b>	500 (3.5)	3000 (20.7)
<b>Internal Pressure, psig (bar):</b>	9.8 (0.7)	30 (2)
<b>Leakage</b>	<b>0.5 ml/hr.</b>	<b>4.0 ml/hr.</b>

### IMMERSION PROPERTIES\* - ASTM F146 Fluid Resistance after Five Hours

	<b>ASTM #1 Oil 300°F (150°C)</b>	<b>ASTM IRM #903 300°F (150°C)</b>	<b>ASTM Fuel A 70-85°F (20-30°C)</b>	<b>ASTM Fuel B 70-85°F (20-30°C)</b>
<b>Thickness Increase Range, (%)</b>	0-10	0-15	0-15	0-20
<b>Weight Increase, Max., (%)</b>	15	-	20	20
<b>Tensile Loss, Max., (%)</b>	-	55	-	-

#### Notes:

This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties based on 1/32" (0.8mm) sheet thickness unless otherwise mentioned.

\* Values do not constitute specification Limits

<sup>1</sup> See Garlock chemical resistance guide.

<sup>2</sup> Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum P x T, consult Garlock Applications Engineering. Minimum temperature rating is conservative.

<sup>3</sup> Above 150 psig, contact Engineering.

<sup>4</sup> This "M" value, based on ambient temperature leakage with nitrogen, is high. Field experience has shown that lower values would be workable in elevated temperatures. Consult Applications Engineering.

<sup>5</sup> A9: Leakage in Fuel A (Isooctane), Gasket Load = 500psi (3.5N/mm<sup>2</sup>), Pressure = 9.8psig (0.7bar): Typical = 0.5ml/hr, Max = 1.5ml/hr. M9: Tensile Strength = 1,400psi min. (9.7N/mm<sup>2</sup> min.).